



Instructions for fitting silicone hose kits.

1. Hoses are made to fit only one way and cannot be reversed. This includes hoses D & E.
2. Clamps must be fitted behind bead.
3. If possible, ensure that at least 3mm of hose is protruding beyond the clamp
4. Use only recommended clamps, NOT OEM parts. T-Bolt clamps are acceptable but cannot be fitted in most positions because they are too wide.
5. Tighten clamps to 20 inch pounds then wait 30 minutes and check again. If you do not have a suitable torque wrench then use a 1/4" drive screwdriver handle with 7mm socket attached. Do not use 1/4 drive ratchet handle as they exert too much leverage to allow good feel. Tighten until clamp screw begins to feel firm. At that point hose will expand slightly out at the end.
6. Ensure that hoses are not rubbing on any part of your motorcycle. The radiator inlet hose may need to be trimmed to achieve a suitable clearance between frame and the carburetor for cylinder 4. One of our customers trimmed 10mm from the radiator end and 7mm from the thermostat end to get the best clearance. On my own MC22 the hose cleared with no adjustment.
7. Use a sharp blade and a clamp as a guide if you need to trim the hose ends.



8. Fit the OEM protective PVC sleeve to protect the hose from chafing.
9. Do not use harsh cleaners or petroleum based products to clean your hoses.

